



TENDER DOCUMENT PART -A

Tender Ref:WEX/Mechmaint/VL9/18-19 Dated: 22.06.18

Date of Tender Opening : 14.07.2018, AT 15:00 hrs

Last date and timing of submission of tender document: 14.07.2018 at 14:00 hrs

Contact details of BHEL officials:

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Name of work : Reconditioning of Vertical lathe no. 9 (Vertical column slide and cross slides)

SI No	Requirements of BHEL	Vendor's Comment (Agreed/ Not agreed with reasons thereof)
1	Vendor to take the vertical column unit and other parts to vendor's workshop in their scope. Assistance will be provided by BHEL to load the items in vendor's carriers. Prior to that BHEL will dismantle the machine under vendor's instruction.	
2	Vendor will carry out the following activities to remove the steps and other problems in the vertical lathe column slides as well as cross slides: a) Machining of 4 sides length 4.5 mtrs b) 4 sides 4.5 mtrs scraping with in 30microns and maintain right angle for 4 sides c) Cross slide machining to remove the step in the bottom surface d) Jib machining to suit the cross slide by fixing turcite e) Scrapping of jib after fixing Turcite with the help of Master level and column blue matching f)Manufacturing of Cross slide wheels 8nos to suit the new dimension of the vertical column slides- Involves procurement of material, turning, boring, blacking (Roller material MS, ST-37)	
3	After completion of the activities vendor to return the items to BHEL at their scope.	
4	Vendor shall not take more than 7 working days to carry out the above activities	
5	The unit will be assembled by BHEL as per vendor instruction and trial run will be carried out in presence of vendor.	
6	Supplier has to visit the factory and assess the quantum of work involved before quoting.	
7	Payment will be made after successful completion of the work and within 30 days from the date of issuing completion certificate	
8	Security deposit @ 5% of the total work order value shall be recovered from the bill and reimbursed later.	
9	Price Bid (Part-B) separately enclosed in another envelope	YES/ NO

Signature of authorized signatory on behalf of vendor with Seal